



ST 1000FC “VanGuard™” Series Straight Cutting Torches

ST 1000FC “Vanguard™” Series

- For use with any fuel gas.
- Uses Series 1 cutting tips.
- Cutting capacity 1/8"/3.25mm to 6"/152mm.
- Includes built-in patented flashback arrestors and reverse flow check valves for added safety.

ST1000 “VANGUARD” SERIES ORDERING INFORMATION

| Part Number | Model Number | Lever Position | Tip Series | Head Angle | Length |
|-------------|--------------|----------------|------------|------------|-----------|
| 0381-1640 | SST 1000FC | Bottom Rear | 1 | 90° | 17"/43cm |
| 0381-1642 | SST 1001FC | Bottom Rear | 1 | 75° | 17"/43cm |
| 0381-1641 | ST 1000FC | Bottom Rear | 1 | 90° | 21"/53cm |
| 0381-1643 | ST 1001FC | Bottom Rear | 1 | 75° | 21"/53cm |
| 0381-1644 | ST 1030FC | Bottom Rear | 1 | 90° | 36"/91cm |
| 0381-1645 | ST 1031FC | Bottom Rear | 1 | 75° | 36"/91cm |
| 0381-1646 | ST 1032FC | Bottom Rear | 1 | 180° | 36"/91cm |
| 0381-1647 | ST 1050FC | Bottom Rear | 1 | 90° | 48"/122cm |
| 0381-1648 | ST 1051FC | Bottom Rear | 1 | 75° | 48"/122cm |

Note: Other torch models available. Ask for details.

Outfits with “FC” Models
VanGuard™ Series:

Cutter® “Select™”

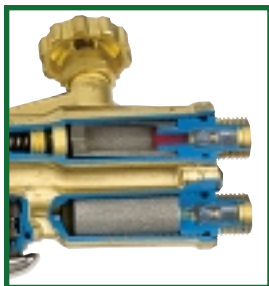
See Outfits Section F



Patent # 5407348

A NEW DIMENSION IN OPERATOR SAFETY!

Victor Torch Handles are available with VanGuard™ safety features:



- Built-In Flashback Arrestors
no need for accessory flash arrestors
- Built-in Reverse Flow Check Valves
- Works with all fuel gases.
There are pressure restrictions for different gases. VanGuard™ Torch Handles also feature Victor traditional threaded assemblies for quick economical repair if service is necessary.

* See page 107, Section E for additional details on flashback arrestors and check valves.



ST 1000-FC

For tip selection see:

Tip/Apparatus Users Guide Section D, pages 90-93.

For Design and Construction Features Section C, page 74.